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D505-1057-071
Job Sheet 200858



Part No: D505-1057-071

Job Qty: 1 pcs

Part Name: Ground Handling Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Due Date: 10/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D505-1057 REV.A IPP REV:A 19.06.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs		10/11/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	1 pcs	10/11/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
120 Packaging 3-1 - Stock - B4B	1 pcs	10/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
125 DC - 1 - B4B	1 pcs	10/11/19	0.00 0.00	DC - 1 - B4B	OCT 15 2019
				DC - 2 - B4B	
130 QC 21 - FG	1 pcs	10/11/19	0.00 0.00	QC 21 - FG - 21	OCT 15 2019
				QC 21 - FG - 70	
Part Op 101 - pick kit Descriptions: 110 - (QC4- 100% Inspect kits for completeness) 120 - Identify and pack for shipping as per PPP D505-1057-071 Location: 125 - Photocopy bluefile & type labels per PPP D505-1057-071 CHG 001 130 - QC21- Final Inspection - Work Order Release					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	
D2652	Bushing	8 pcs (8 ea)	101-Packaging 1 - Pick Kit	
D3672-7	Washer, Phenolic	8 pcs (8 ea)	101-Packaging 1 - Pick Kit	
D5730-041	Lug Assembly	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	
MS21043-3	Nut	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	
NAS1149C0332R	Washer (AN960C10L)	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	AN3C37A	4	79	0
	D2652	8	217	0
	D3672-7	8	389	0
	D5730-041	2	0	0
	MS21043-3	4	597	0
	NAS1149C0332R	4	2,998	0

Part Specifications

Specifications could not be found.

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Entered: **Date:**

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework Scrap Use-as-is		Cross tube Skid-tube Eng. (Non-AW) Small Fab Machining Prod. Eng. Coord. Finishing Large Fab Rec./Store/Packaging					
Date :	Sequence #:	QTY Affected :		MRB (QS042)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							
Root Cause		FAULT CATEGORY							
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Manufacturing Process		Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Drawing	Finish	Part Lost/Missing	Misread
Equip/Tooling		Crushing	BOM/Route	Grain Direction	Wrong Stock Pulled	Out of Sequence	Off-set/Set-up		
Handling/Preservation		Cracks	Broken/Damage/Defect	Weld					
Material		Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions						
Product Improvement		Marks/Chatter	Drill Holes						
Process Improvement		Mislabeled	Fit/Function						
Human Factors		Other/Details:							

32.8 PARTS LISTS

32.8.1 D505-1057-011/-012/-111/-112 Standard Skidtubes

QTY -011	QTY -012	QTY -111	QTY -112	QTY -041	QTY -051	QTY -151	QTY -071	P/N	DESCRIPTION
X								D505-1057-011	LH SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
	X							D505-1057-012	RH SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
		X						D505-1057-111	LH SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
			X					D505-1057-112	RH SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
1	1	1	1	X				D505-1057-041	REPLACEMENT SKIDTUBE
1	1				X			D505-1057-051	BASIC WEARPLATE KIT
		1	1			X		D505-1057-151	HEAVY DUTY WEARPLATE KIT
1	1	1	1				X	D505-1057-071	GROUND HANDLING KIT
				1				D5635-041	SKIDTUBE ASSEMBLY
				1				*D2646	AFT CAP
				2				*MS24693-C272	SCREW
					1			D5646-041	WEARPLATE ASSEMBLY
					1			D5646-043	WEARPLATE ASSEMBLY
						1		D5653-041	WEARPLATE ASSEMBLY
							2	D5730-041	LUG ASSEMBLY
2		2						D5638-1	SADDLE OUTBD, LH
	2		2					D5638-2	SADDLE OUTBD, RH
2		2						D5639-1	SADDLE INBD, LH
	2		2					D5639-2	SADDLE INBD, RH
2	2	2	2					D5642-1	SADDLE SPACER
2	2	2	2					D5643-1	SADDLE SPACER
16	16	16	16		14	18	3	D2652	BUSHING
10	10	10	10					D3533-1	SET SCREW
36	36	36	36					D3672-3	PHENOLIC WASHER
16	16	16	16		14	18	8	D3672-7	PHENOLIC WASHER
					7	9		AN3C36A	BOLT
							4	AN3C37A	BOLT
8	8	8	8					AN3C41A	BOLT
12	12	12	12					AN4C6A	BOLT
12	12	12	12					AN4C10A	BOLT
8	8	8	8		7	9	4	NAS1149C0332R	WASHER
36	36	36	36					NAS1149C0432R	WASHER
8	8	8	8		7	9	4	MS21043-3	NUT, SELF-LOCKING
12	12	12	12					MS21043-4	NUT, SELF-LOCKING

* PART IS INCLUDED WITH D5635-041 ASSEMBLY

Change Record

PAGE 1 OF 1

Part Number: D505-1057-071

Description: GROUND HANDLING KIT

[illegible]